

Not a Variable Error in VMD

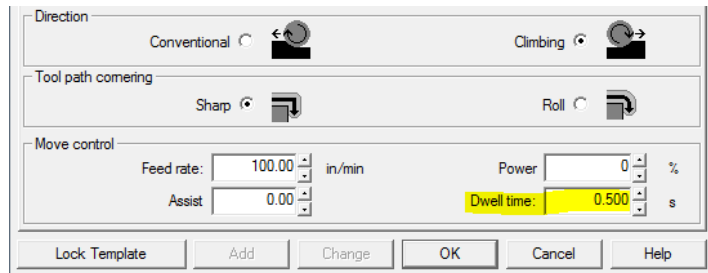
Error: Not a Variable, [G04X#. #]

Verification: Open the G-Code/Job Program tab in VMD and find the highlighted code in line 5

```

000001 G70
000002 G90
000003 M06 T1
000004 G00 X0.037 Y2.380
000005 G04X0.5
000006 M64
000007 G01 X0.037 Y2.130 F100.000
000008 G01 X3.255 Y2.130
000009 G01 X3.255 Y0.037
000010 G01 X0.037 Y0.037
000011 G01 X0.037 Y2.130
000012 M65
000013 G00 X0.000 Y0.000
000014 M02
    
```

Cause: While creating the tool path in the Torchmate CAD software there is a value other than 0.00 in the Dwell text box. This text box is listed in the Basic Cut tab of the tool path window.



- Solution:**
1. Go back to the Torchmate CAD software
 2. Load the desired original CAD drawing
 3. Go to Machine->Create Tool Path->Select the desired tool path preference.
 4. In the Basic Cut tab, change the Dwell setting to 0.00
 5. Left click on the Change button at the bottom of the tool path window

