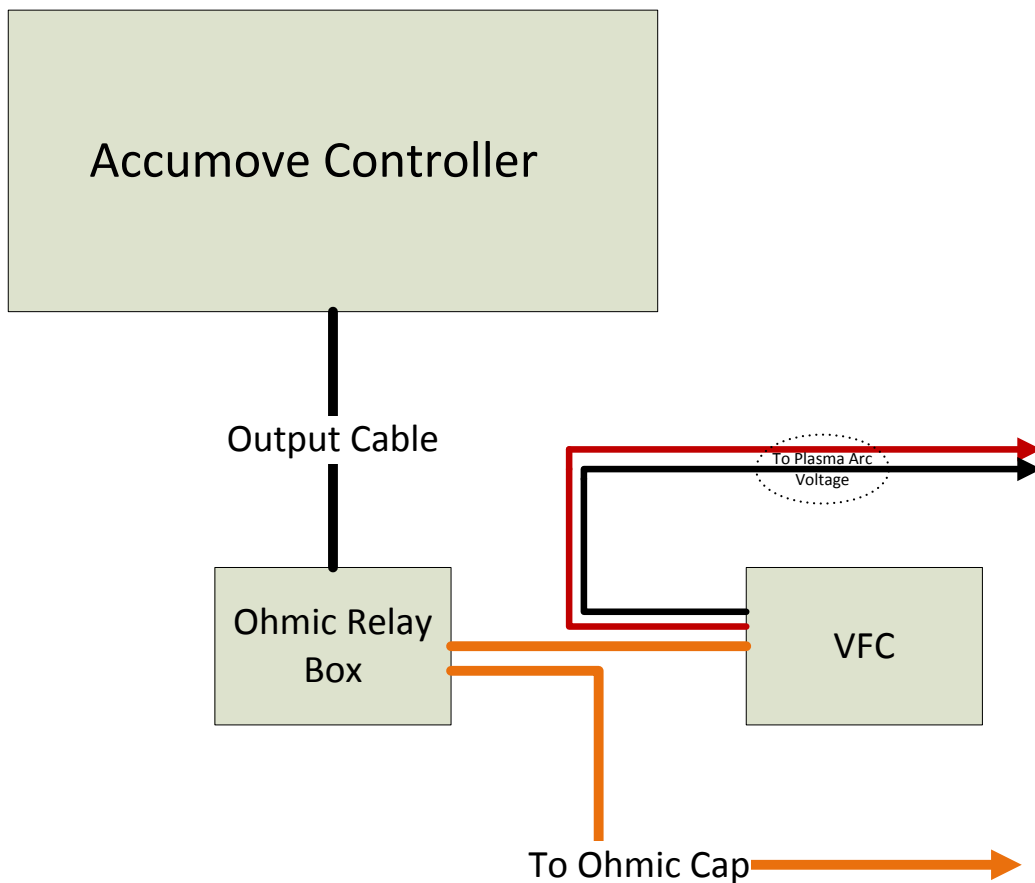


ACCUMOVE Ohmic Relay Installation

Installation Instructions

- 1.) Cut the ohmic sensing wire (orange Wire coming from the VFC box). Leave enough wire so that they can be stripped and screwed into the relay box. Depending on where the computer cabinet is located in relation to the VFC, the wires may need to be extended by splicing on additional wire.
- 2.) After cutting the wire, connect both of them to the ohmic relay box using the two middle screws on the side of the ohmic relay box. The orientation does not matter, they can be connected either way.
- 3.) Insert the 'pigtail' coming out of the relay box into the Accumove controller. There's only one place it fits. Always ensure that power to the Accumove controller is off when inserting or removing cables



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